

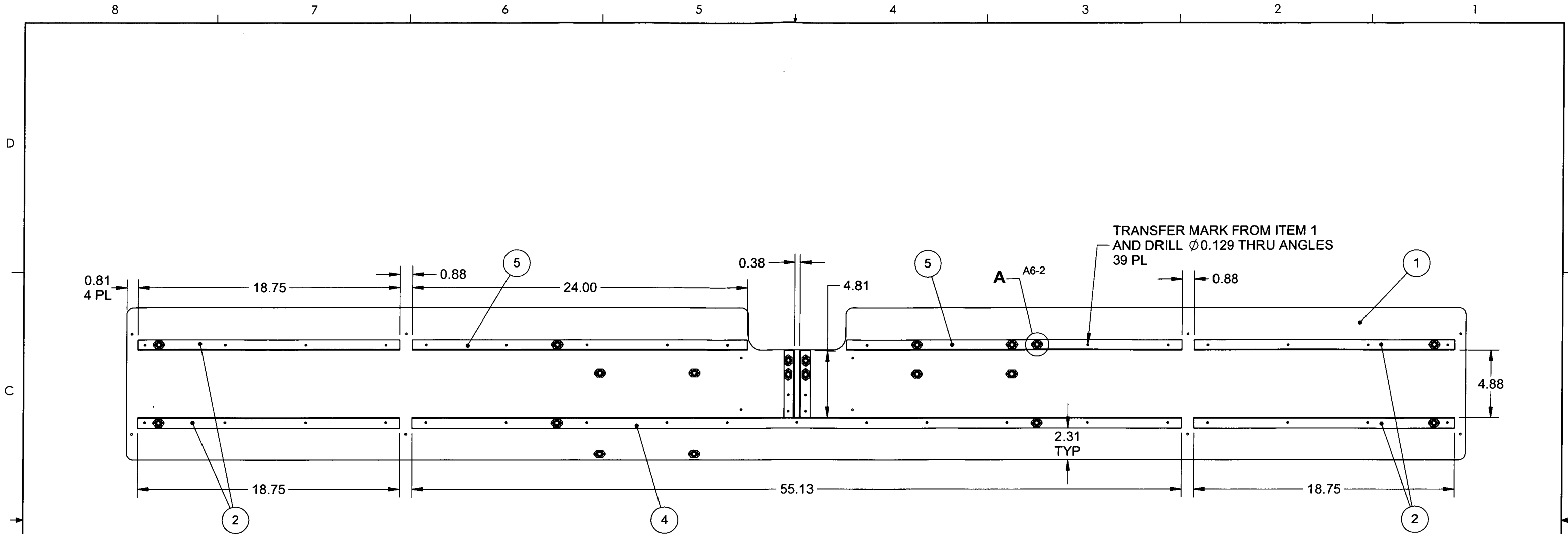
D4844-041 DECK ASSEMBLY

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4844-041	DECK ASSEMBLY
1	1	D4844-1	ANCHOR PLATE
2	4	D4844-3	ANGLE
3	2	D4844-5	ANGLE
4	1	D4844-7	ANGLE
5	2	D4844-9	ANGLE
6	12	MS20426AD3-4	RIVET, CSK
7	28	MS20426AD3-5	RIVET, CSK
8	39	MS20426AD4-5	RIVET, CSK
9	20	MS21075L4	NUT PLATE

RELEASED
2013-05-03
mb

- NOTES:**
- 1) MATERIAL -3 THRU -9: 2024-T3/T3510/T3511 ALUMINUM ANGLE 0.75 X 0.75 X 0.063 THK X 0.063 RADIUS
PER AMS-QQ-A-200/3 OR AMS 4152, 4164 & 4165
REF DART SPEC M2024T3AH0.75XW0.75XT0.063XR0.063
 - 2) FINISH -3 THRU -9: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4844-041" AND B/N "BXXXXX" PER DART QSI 044 6.1 (FINE POINT MARKER)
 - 7) WEIGHT: 14.38 lbs

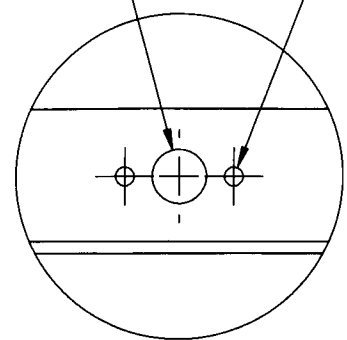
A	NEW ISSUE	MB	13.04.19
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>	DRAWING NO.	REV. A
CHECKED	<i>[Signature]</i>	D4844	SHEET 1 OF 3
MFG. APPR.	<i>[Signature]</i>	TITLE	SCALE
APPROVED	<i>[Signature]</i>	DECK ASSEMBLY	NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	13.04.19		



D4844-041 DECK ASSEMBLY

TRANSFER MARK FROM ITEM 1
AND DRILL Ø0.281

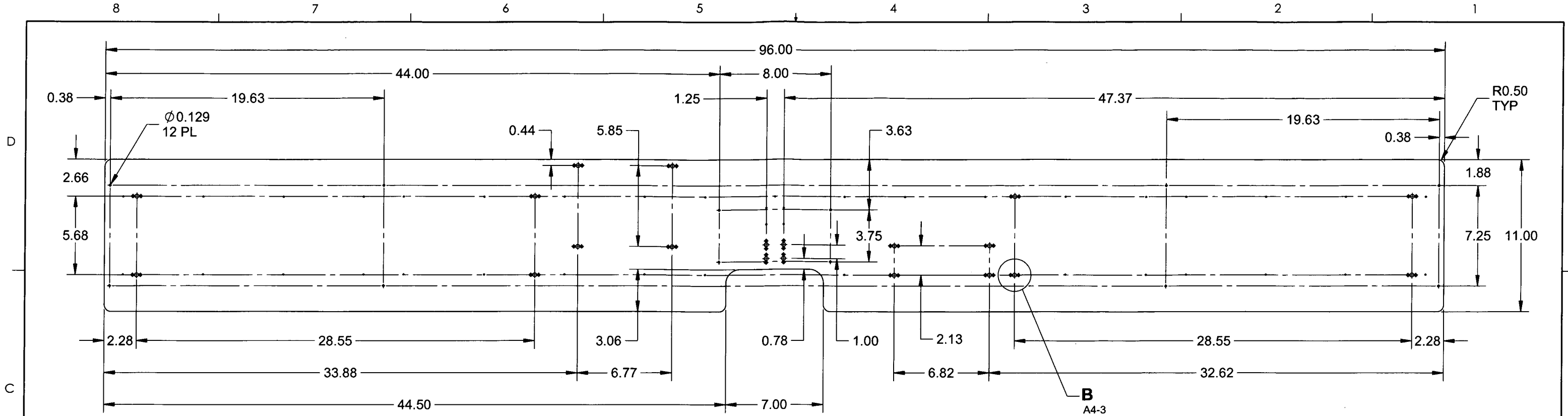
TRANSFER MARK FROM ITEM 1
AND DRILL Ø0.098
2 PL



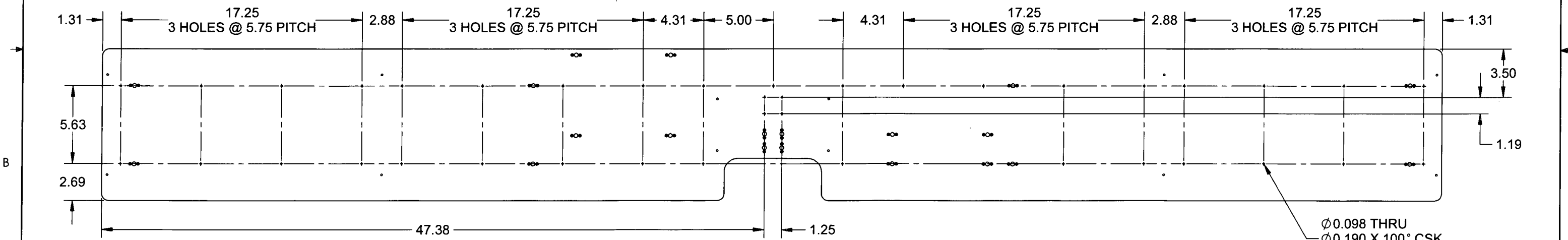
DETAIL A C3-2
SCALE: 6X
(20 PL ALL NUT PLATE LOCATIONS)

DELEA
2013-05-05

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. A
MFG. APPR.		D4844	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		DECK ASSEMBLY	NTS
DATE	13.04.19	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

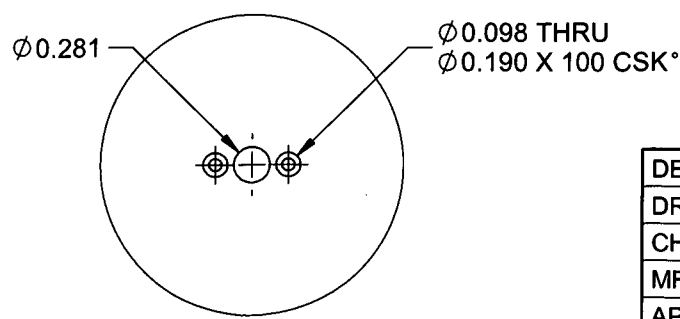


D4844-1 ANCHOR PLATE



D4844-1 ANCHOR PLATE
(SUPPLEMENTAL VIEW
STIFFENER ANGLE RIVET PATTERN)

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.125 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.125
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 12.6 lbs



DETAIL B C3-3
(NUT PLATE DETAIL 20 PL)

RELEASED
2013-05-03

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. A
MFG. APPR.		D4844	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		DECK ASSEMBLY	NTS
DATE	13.04.19	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	